

## MACHINE TOOL WAY OILS

### WAYLUBE 68, N 68, 220

WAYLUBE grades have been formulated to impart special frictional characteristics that overcome the stick-slip motion, ordinarily associated with slow moving machine parts. They are also fortified with mild EP and rust preventive properties.

WAYLUBE N 68 is a combined hydraulic and machine toolway lubricant possessing adequate lubricity to eliminate stick-slip and chatter under moderate load condition and at the same time serves as hydraulic media in non-critical systems.

WAYLUBE 68, 220 are recommended for slideway lubrication of planers, grinders, horizontal boring machines, shapers, jig borers etc. involving high precision work and are also recommended for lubrication of gears by oil can. WAYLUBE N 68 is recommended in combined hydraulic and guideways lubrication systems of machine tools.

PROPERTIES	WAYLUBE		
	68	220	N 68
Viscosity, cSt @ 40 °C	62-68	200-220	62-68
Viscosity Index, Min.	—	—	—
Flash Point COC, °C, Min.	170	198	190
Pour Point, °C, Max	(-3)	(-3)	0